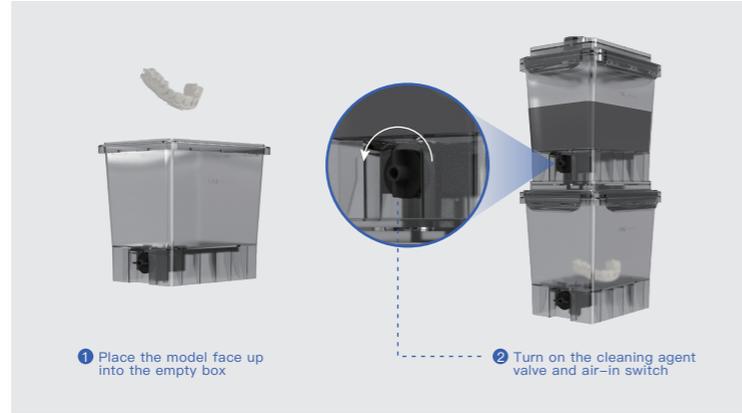


## STEP 6

Next time if you need to wash, just place the model face up into the empty box, then stack the two boxes as in Step 4. Turn on the cleaning agent valve and air-in switch, then wait for the alcohol to flow into the box with models, then follow the guidelines in Step3 to finish washing.



## 5 Cautions

### 01

Please clean the washing box with the supplied brush when a large amount of resin residue in it.

### 02

Please store the box containing alcohol properly when washing is finished. Cover the lid tightly and turn off the air-in switch.

### 03

The washing unit may cause the table to shake during working, so please avoid placing objects that can be easily poured or open containers with other liquids nearby.



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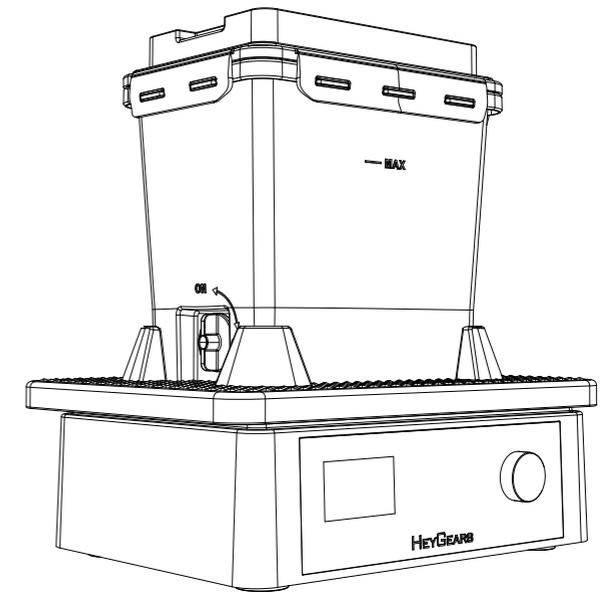
CHN-Block B2, 501, 601, Enterprise Accelerator, Kaifa District, Guangzhou City

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# Wash

UltraCraft Washing



This quick start must be read and understood before operating the machine.

Thank you for choosing HeyGears. **For safety, please contact HeyGears support staff for assistance regarding unpacking and installing the machine.** If you fail to comply with the instructions in this manual, HeyGears will not be liable for the consequential damages unless required by federal and local ordinances.

Please keep this operation manual properly for future reference. The pictures are for reference only and the products are subject to the actual product.

## 1 Items & Parameters



UltraCraft Wash  
X1



Power Cord  
X1



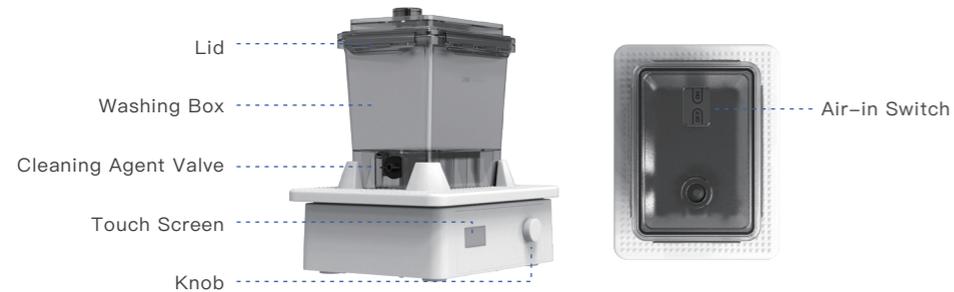
Washing Box  
X2



Brush  
X1

Name	UltraCraft Washing Unit	Input	100~240 V~ 50/60 Hz
Model	UltraCraft Wash	Weight	8 kg
Size	351*272*168 mm	Power	80 W

## 2 Components



## 3 Installation Requirements



Position the printer onto a stable table

100~240 V power socket nearby

Protected from exposure to direct sunlight

Temperature & Humidity Control:

18~25°C <50%

## 4 Operation Steps

### STEP 1

Take out the washing unit from the package and place it on an even, horizontal surface. Use the power cord supplied in the package for connecting to the mains, then turn on the start button. The screen lights up means it connect to the power supply successfully.



### STEP 2

Take out two washing boxes and their lids in package and separate them. Put the model in it.



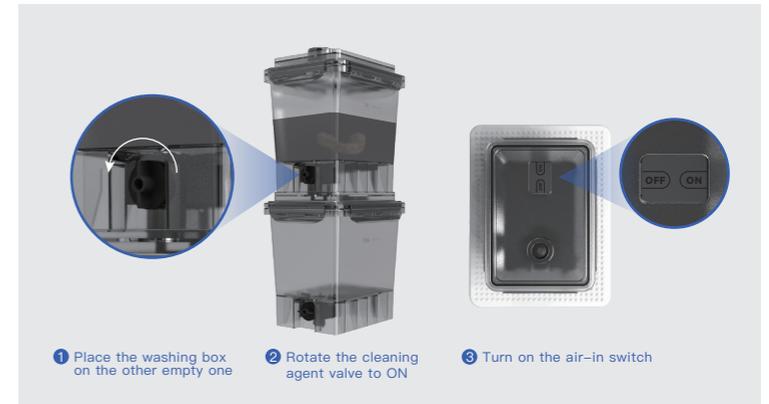
### STEP 3

Put the washing box on the washing unit and rotate the knob to select "Wash", then select the washing time and speed as recommended in parameters page. Press the knob to start washing after selection.



### STEP 4

Remove the washing box when washing finished, and put it on the other empty box, then rotate the cleaning agent valve to ON, turn on the air-in switch. The alcohol will flow out naturally.



### STEP 5

After the alcohol is drained, turn off the cleaning agent valve and air-in switch. Remove the models from the washing box, and store the two boxes properly.

